Technical parts - TPU or CPU

TPU (Thermoplastic polyurethane) and CPU (castable polyurethane) are competing materials in the same market and same applications. So what are the buying factors?

	TPU	CPU	Buying factors	TPU	CPU
Processing	Injection molding	Cast			
Application		Technical parts • Seal • Wheel • Wheel	Process	Injection molding	Casting
			Superior Mechanical Properties	X	\checkmark
			Tool Costs/Low investments	Х	\checkmark
			Manual Production	Х	\checkmark
			Big parts	X	\checkmark
			Material Price \$/kg	X	\checkmark
			Productivity/High # of Units	\checkmark	Х